

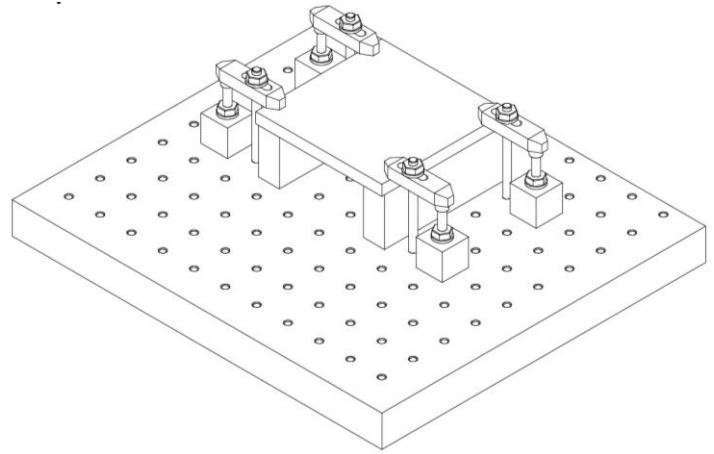
OPERATOR TRAINING KIT

RIGID TAPPING

To enhance the operator training program that Quickmill delivers to our customers, Quickmill offers an Operator Training Kit. The kit provides the customer with all the needed training Materials, Clamps, Parallels and CAT50 tooling to optimize the training program. This kit allows the Quickmill training technician to demonstrate proper material support and clamping of a workpiece. With the tooling that is included within this kit your operators will learn how to:

- Align the work piece to an axis
- Pickup the work piece offsets
- Drill holes optimally using a solid carbide drill
- Slot mill and edge mill the work piece using a solid carbide end mill
- Tap 5/8-11 holes

This kit allows the Quickmill trainer to present a more structured training session allowing them to focus on programming, set-up and machining instead of spending time searching for training materials.



Install Training Kit For Machines With A Right Angle Head W/ Tension & Compression Tapping

Item	Part Number	Description	Quantity
1	07300018	PLATE,44W,12" X 12" X 1" THICK, INSTALL TRAINING	1
2	05300210	NUT,FLANGED, 0.625-11	8
3	07000244	CLAMP,PLAIN,0.625 BOLT X 6.0" LONG X 1.5" WIDE X 0.975" THICK	4
4	05200096	SCREW.SCHS, 0.625-11, 1.25" LONG GR 8	4
5	01250838	PARALLEL, INSTALL TRAINING KIT,1" X 1" X 12" CRS	2
6	01250839	STUD, INSTALL TRAINING KIT, 0.625" - 11 X 4.5" LONG	4
7	07500720	CHUCK, QUICK CHANGE TAPPING, T/C, 5/16" TO 7/8", KENNAMETAL # CV50CSTCRC2350	1
8	07500158	COLLET, 0.625" TAP, POSITIVE DRIVE TAP CHUCK, KENNAMETAL # T21023	1
9	07500719	TAP, 0.625-11, PLUG, H3, KENNAMETAL # 40510200083	1
10	07500453	DRILL, SOLID CARBIDE, 13.5MM, KENNAMETAL # B212A13500HP, KC7515	1
11	07500204	HOLDER, COLLET CHUCK, CAT50-TG100, SQ-NUT, KENNAMETAL # CV50TG100300	2
12	07500721	COLLET, 14MM, TG100, COOLANT, KENNAMETAL # 100TGC140M	1
13	07500722	COLLET, 0.625" DIA.,TG100, KENNAMETAL # 100TG0625	1
14	07500723	END MILL, 0.625" DIA., SOLID CARBIDE, KENNAMETAL # HEC625S3, KC610M	1
15	07500424	HOLDER, DRILL CHUCK ADAPTER, CAT50-JT3, KENNAMETAL # CV50JT3268	1
16	07500171	CHUCK, DRILL , 0.500, JACOBS, 3JT TAPER # 30221	1

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