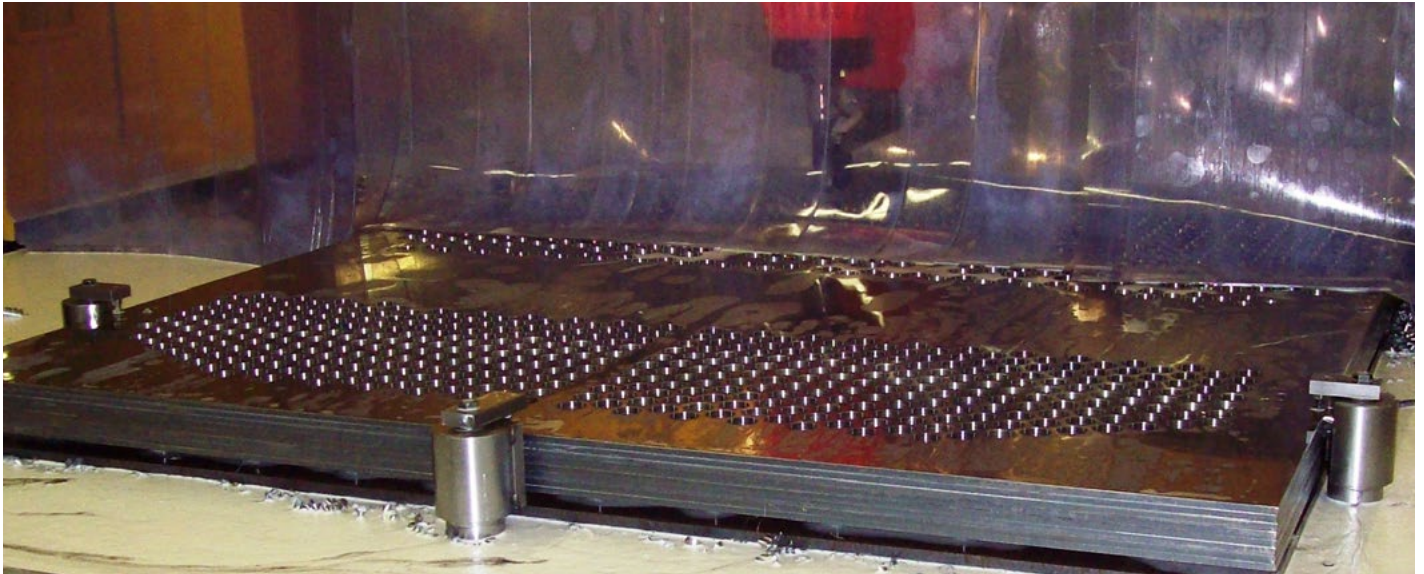


# TUBESHEET & BAFFLE STACK DRILLING SOLUTION



Quickmill's Tubesheet & Baffle Stack Drilling System is an option available for Quickmill Gantry Machining Center. It's purpose is to provide a turn key system to compress one or more layers of thin workpiece plates while drilling or countersinking.

This system includes Quickmill's Patented Hydraulic Pressure Foot, Patented Aluminum Support Pins, Custom Part Holding Fixtures and Quickmill's Tooling and Applications Support for tooling selection.

The working stroke of the Pressure Foot is 3" (76 mm) and is hydraulically activated and controlled through the part program during canned cycles. It applies 2000 lb. (908 kg) of force on the surface of the workpiece using hydraulic pressure from a dedicated hydraulic system.



*Quickmill's Patented Aluminum Support Pins*



*Quickmill's Patented Hydraulic Pressure Foot*

**Call us for more information: 1-800-295-0509**

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